

We master the fire in the era of steel



ACCIAIERIE VALBRUNA

High quality is our standard

HIGH QUALITY IS OUR STANDARD ... OUR PRODUCTS CHANGE WITH YOU

We master the fire in the era of steel

Since the discovery of fire, man has radically changed his life; he discovers metals, learns how to melt them, and begins to progress.

The innate talent of human beings, continues to realise the great works of our day.

All this thanks to the discovery of the metal par excellence ... Steel

Valbruna ...
The quintessential Steel Brand!



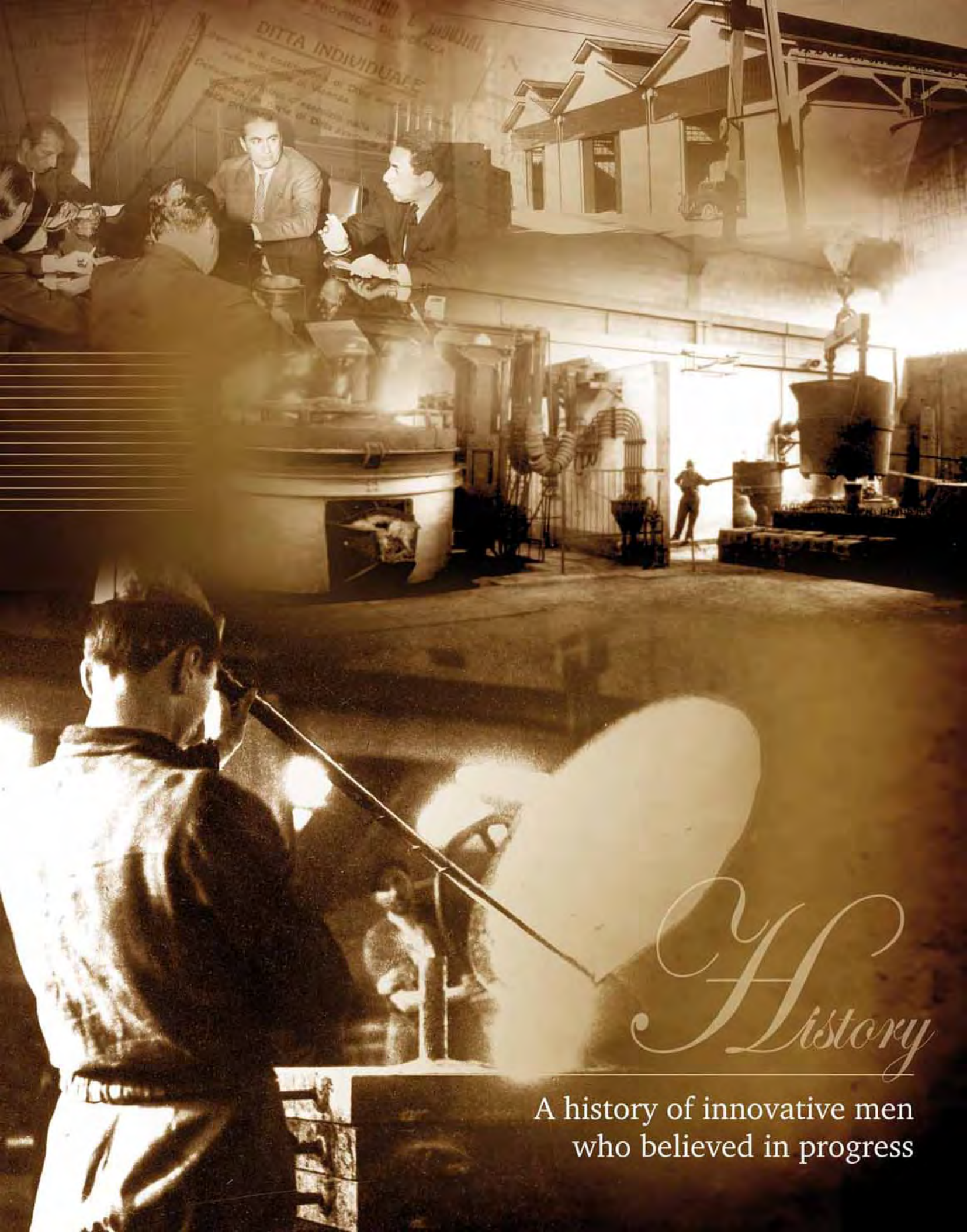


The background image is a large-scale industrial scene, likely a steel mill, with a worker in a control room in the foreground. The worker is wearing a blue jacket with 'Acciaierie di Terni' on the sleeve and an orange hard hat. They are operating a control panel with various buttons and a microphone. The background shows a large industrial structure with a bright, glowing furnace or reactor. The overall color palette is dominated by warm, orange, and yellow tones, suggesting heat and industrial activity. The text 'Stainless and Specialty Steels' and 'Long products' is overlaid on the left side of the image. On the right side, there is a grid of smaller images showing different stages of steel production, including molten metal being poured, a worker in a control room, and various steel products like coils and pipes.

Stainless and Specialty Steels

Long products

HIGH QUALITY IS OUR STANDARD ... OUR PRODUCTS CHANGE WITH YOU



History

A history of innovative men
who believed in progress

How Valbruna began

Valbruna, was founded in 1925 when Ernesto Gresele decided to expand his metal trading activities by commencing the manufacture of new products from the recovery and reutilization of disused or discarded items.

At the end of the thirties, a steelworks and a rolling mill for bars came on stream alongside the ironworks.

After suffering a major setback in 1944, when the works was totally destroyed by aerial bombardment, production recommenced in the post-war period.

At the end of the 1950s, production of specialty low alloyed steels was superseded by the production of high alloy steels, stainless steels, high speed steels and specialty alloys.



A company rooted in its
past history, making
progressively further
steps to the future



A GLOBAL ORGANIZATION

Efficient in every
department...
in Italy and Worldwide

Acciaierie Valbruna





THE COMPANY

Valbruna, with three production plants in Vicenza, Bolzano and Fort Wayne, IN (USA) and leader in the production of Stainless Steels, Nickel Alloys and Titanium long products, is underpinned by long experience and a highly qualified customer service.

VALBRUNA....SUCH A GREAT REALITY!

Our extensive and strategic distribution network is our corner stone in a global market, granting not only a worldwide commercial presence but also a continuous feedback with our customers.



Vicenza plant, Italy
(Total surface: 294.608 m²)



Bolzano plant, Italy
(Total surface: 197.049 m²)



Fort Wayne plant, IN-USA
(Total surface: 248.356 m²)

ITALY: **Mills**
Vicenza
Bolzano
USA: Fort Wayne

ITALY
Ancona
Torino
Milano
Brescia
Parma
Bologna

EUROPE
Germany
France
England
Spain
Ireland
Denmark
Switzerland
Netherlands
Poland
Finland
Sweden

AMERICA
Canada
United States
Mexico

ASIA - OCEANIA
Hong Kong
Australia
Malaysia
UAE

SCM

A strategic organization developed in the world

Supply Chain Management consists in a fully integrated approach to the strategic management of production, distribution and delivering processes, crossing borders within companies to pursue common goals.

Valbruna has developed substantial expertise in Supply Chain Management, being a proactive actor in building a strong partnership with customers to acquire global competitive edge.



Communicating and Interacting in the right way with our customers ... our priority!



A fully integrated communication process between company and customers focused on the corporate identity, a concept that encompasses all the different aspects of the organization: products, services, experience and history.

CORPORATE IDENTITY

An investment in the company's future





Profitable communication

The secret of success



HIGH QUALITY IS OUR STANDARD ... OUR PRODUCTS CHANGE WITH YOU



OPTIMIZED TECHNOLOGY FOR A WIDE PRODUCTION CAPACITY



- A whole production cycle from melting to distribution
- An extensive production range of grades.
- The availability of raw material, hence a steadfast supply on time.
- Products fitting the customers' needs by continuous feedback and versatility.
- The conformity of our products with the main international standards.

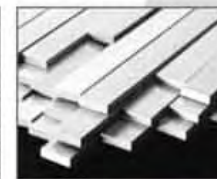
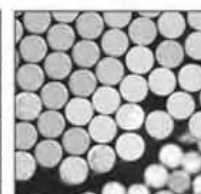


PRODUCT RANGE

PROFILES	PROCESSING ROUTES	TOLERANCES	mm SIZES	inch SIZES
Blooms and Billets	Hot rolled Forged	- -	40 ÷ 200 100 ÷ 600	1.500" ÷ 8.000" 4.000" ÷ 23.500"
Ingots	Square 8-sided 16-sided Round	- - - -	2.000 ÷ 16.000 kg 3.000 ÷ 32.000 kg 47.000 kg 1.900 ÷ 24.000 kg	4,400 ÷ 35,000 lbs 6,600 ÷ 70,000 lbs 100,000 lbs 4,000 ÷ 52,000 lbs
Rounds	Hot rolled Cold drawn from coils Cold drawn from bars Peeled Peeled reeled Centerless ground Forged + peeled Forged rough turned	ASTM A484 - EN10060 ASTM A484 - EN10278 (h9 to h11) ASTM A484 - EN10278 (h9 to h11) ASTM A484 - EN20286 (k12 to h9) ASTM A484 - EN20286 (k12 to h9) ASTM A484-EN10278 (h6 to h9) ASTM A484 - EN20286 (k12 to k13) - EN10031 ASTM A484-EN20286 (k13) - EN10031	5,5 ÷ 180 3 ÷ 32 32 ÷ 80 16 ÷ 180 16 ÷ 180 2 ÷ 200 180 ÷ 300 300 ÷ 600	0.217" ÷ 7.000" 0.118" ÷ 1.250" 1.260" ÷ 3.000" 0.625" ÷ 7.000" 0.625" ÷ 7.000" 0.125" ÷ 8.000" 7.000" ÷ 12.000" 12.000" ÷ 23.500"
S.S. Rebars	Cold drawn Hot rolled	- -	3 ÷ 12 6 ÷ 50	0.118" ÷ 0.500" 0.250" ÷ 2.000"
Hexagons	Hot rolled Cold drawn	ASTM A484 - EN10061 ASTM A484 - EN10278 (h11)	8 ÷ 72 5 ÷ 70	0.315" ÷ 2.835" 0.156" ÷ 2.750"
Flats	Cold drawn Hot rolled Forged	ASTM A484 - EN10278 (h11) ASTM A484 - EN10058 ASTM A484-EN10031	W. 10÷100 – Th. 3÷60 W. 15÷200 – Th. 3÷70 W. 60÷600 – Th. 30÷550	W. 0.375" ÷ 4.000" – Th. 0.125" ÷ 2.000" W. 0.500" ÷ 8.000" – Th. 0.125" ÷ 2.500" W. 2.500" ÷ 23.000" – Th. 1.250" ÷ 21.650"
Squares	Cold drawn Hot rolled Forged	ASTM A484 - EN10278 (h11) ASTM A484 - EN10059 ASTM A484 - EN10031	2,8 ÷ 70 7 ÷ 80 85 ÷ 300	0.1875" ÷ 2.750" 0.3125" ÷ 3.125" 3.3125" ÷ 12.000"
Angles	Hot rolled	ASTM A484 - EN10056	20x20x3 ÷ 100x100x12	0.7500"x0.7500"x0.125" ÷ 4.000"x4.000"x0.500"
Wire Rod	Hot rolled Coils from 1000 to 1300 Kg	ASTM A555-EN10108	5 ÷ 38	0.197" ÷ 1.500"
Wire	Cold drawn Coils from 25 to 800 Kg	ASTM A484-EN10278 (h9 to h11)	1 ÷ 23	0.039" ÷ 0.8750"

We also offer:

Chromium Plated S.S. Bars	Dia from 8 to 200 mm Lengths from 3 to 8,3 metres	Dia from 0.3125" to 8.000" Lengths from 9.5 to 27 ft
Threaded Rods	Type A2 and A4 Dia from M5 to M24 Lengths from 1 to 4 metres	Type A2 and A4 Dia from M5 to M24 Lengths from 3 to 13 ft



STAINLESS STEELS

AUSTENITIC
STAINLESS STEELS

Steels with a Chromium content between 17% and 26%, Nickel between 7% and 35% and Carbon 0.15% max which cannot be stiffened by quench hardening but only through cold working (e.g cold drawing). Corrosion resistance is higher compared to other stainless steels and they are non magnetic unless cold worked.

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	BS NUMBER
AIM/1	-	201	S20100	-	-
AIMR	-	XM-28	S24100	-	-
AIP	1.4303	305	S30500	X4CRNI18-12/X5CRNI18-12	-
AIP/DE	-	-	-	-	305S11
AISC	1.4550/1.4546	347/347H	S34700/S34709	X6CRNINB18-10/X5CRNINB18-10	347S31/347S20
AISH	1.4948	304H	S30409	X6CRNI18-10/X6CRNI18-11	-
AISH1	1.4948	304H	S30409	X6CRNI18-10/X6CRNI18-11	-
AISH2	-	304H	S30409	-	-
AISL	1.4301/1.4307/1.4304	304/304L	S30400/S30403	X5CRNI18-10/X2CRNI18-9	304S15/304S31
AISL/DE	1.4306	-	-	X2CRNI19-11	304S11
AISLN	1.4311	304LN	S30453	X2CRNIN18-10	-
AISN	-	304HN	S30452	-	-
AIST	1.4541	321	S32100	X6CRNIT18-10	321S31
AISTH	1.4878/1.4544	321H	S32109	X8CRNIT18-10	-
AMS	-	317	S31700	-	-
AMSL	-	317L	S31703	-	-
AMSL/DE	1.4438	-	-	X2CRNIMO18-15-4	-
AMSL/DE2	1.4439	-	-	X3CRNIMON17-13-5	-
APFIS	1.4845	310/310S	S31000/S31008	X8CRNI25-21/X12CRNI25-21	310S31
APFI/SI	1.4841	314	S31400	X15CRNISI25-21/X15CRNISI25-20	314S25
APFR/SI	1.4828	-	-	X15CRNISI20-12	-
APFR	1.4833	309	S30900	X12CRNI23-13/X7CRNI23-14	-
APFRS	-	309S	S30908	-	309S20
APM/DE2	1.4432/1.4436	-	-	X2CRNIMO17-12-3/X5CRNIMO17-13-3	316S33/316S14
APM/UK2	-	-	-	-	316S19
APMC	-	316CB	S31640	-	-
APMC/DE	1.4580	-	-	X10CRNIMONB18-10	-
APMH	-	316H	S31609	-	-
APML	1.4401/1.4404	316/316L	S31600/S31603	X5CRNIMO17-12-2/X2CRNI17-12-2	316S14
APMLD2	1.4435/1.4437	-	-	X2CRNIMO18-14-3/X6CRNIMO18-12	316S13/316S14/316S33
APMLN	1.4429	-	-	X2CRNIMON17-13-3	-
APMLN/DE	1.4406	316N/316LN	S31651/S31653	X2CRNIMON17-11-2	-
APML/FR	-	-	-	-	316S31/316S14
APMT	-	316Ti	S31635	-	-
APMT/DE	1.4571	-	-	X6CRNIMOTI17-12-2	-
APMZ/UK	1.4427	-	-	X12CRNIMOS18-11	-
AU177	1.4310	301	S30100	X12CRNI17-7	-
AU188	1.4310/1.4300/1.4324	302	S30200	X10CRNI18-8/X12CRNI18-8	302S31/301S22
AU188Z	1.4305	303	S30300	X8CRNIS18-9	303S31
AV203	-	XM-1	S20300	-	-
NTR50	-	XM-19	S20910	-	-
NTR60	-	-	S21800	-	-
V2111N	1.4835	F45	S30815	X9CRNISINCE21-11-2	-
V2018MN	1.4547	F44	S31254	X1CRNIMOCUN20-18-7	-

WELDING

WELDING

Special chemical balance for welding

VALBRUNA GRADE	EN NUMBER	UNS NUMBER	EN NAME	AWS CLASSIFICATION
AISL/EL2	1.4316	S30883	X2CRNI19-9	ER 308L
AISL/EL	1.4316	S30888	X2CRNI19-9	ER 308LSI
APFRS	1.4833	S30908	X12CRNI23-13/X7CRNI23-14	ER 309S
APML/EL	1.4430	S31683	X2CRNIMO19-12	ER 316L
APML/EL2	1.4430	S31688	X2CRNIMO19-12	ER 316LSI

COLD HEADING

COLD HEADING

Copper is added to improve the austenitic structure and make the steel less prone to cold work hardening.

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	BS NUMBER
AISRU/1	1.4567	-	-	X3CRNICU18-9-4	394S17
AISRU/2	-	304CU	S30430	-	394S17
AISRU	1.4567	304CU	S30430	X3CRNICU18-9-4	-
AISRUH	1.4567	304CU	S30430	X3CRNICU18-9-4	394S17
AISRUH	1.4560	-	-	X3CRNICU19-9-2	-
APMRU	1.4578	316CU	-	X3CRNICUM017-11-3-2	396S17
AU188ZU*	1.4570	-	-	X6CRNICUS18-9-2	-

* Free machining grade: only for moderate amount of cold heading

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STAINLESS STEELS

MARTENSITIC STAINLESS STEELS

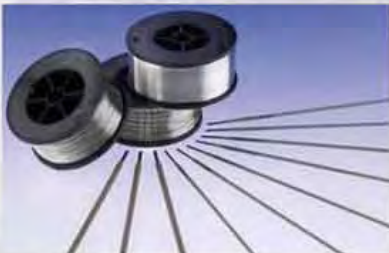
Steels with a Chromium content of 11% to 18% and a Carbon content of 2% maximum, with additional small quantities of other elements. In order to improve both mechanical properties and corrosion resistance, they are heated to an appropriate temperature, 950° - 1050° C, followed by suitable quenching and tempering.
Martensitic steels are attracted to a magnet.

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	BS NUMBER
CMXA	-	440A	S44002	-	-
CMXB	-	440B	S44003	-	-
CMXBM	1.4112	-	-	X90CRM0V18	-
CMXC	1.4125	440C	S44004	X105CRM017	-
CMXC/1	-	440C	S44004	-	-
CMX/DE	1.4037	-	-	X65CR13	-
VAL1	1.4006/1.4011	403/410	S40300/S41000	X12CR13/X12CR12	410S21
VAL1AL/2	1.4002	405	S40500	X6CRAL13	-
VAL1B/DE	1.4024	-	-	X15CR13	-
VAL1HS	1.4005	416	S41600	X12CRS13	416S21
VAL1PT	1.4512	409	S40900	X2CRTI12	-
VAL1Z	1.4005	416	S41600	X12CRS13	416S21
VAL2A	1.4021	420	S42000	X20CR13	-
VAL2AM	1.4120	-	-	X20CRM013	-
VAL2A/UK	-	-	-	-	420S29
VAL2A/UK2	-	-	-	-	420S37
VAL2B	1.4028	420	S42000	X30CR13	420S45
VAL2C	1.4031	420	S42000	X39CR13	-
VAL2CZ	1.4035	-	-	X45CRS13	-
VAL2D	1.4116	-	-	X50CRM0V15	-
VAL2/DE	1.4034	-	-	X46CR13	-
VAL2/DS	1.4036	-	-	X46CRS13	-
VAL2BZ	1.4029	420F	S42020	X29CRS13	-
VAL3	1.4122	-	-	X39CRM017-1	-
VAL3S	1.4122	-	-	X35CRM017	-
VAL4	1.4057	431	S43100	X17CRN16-2	-
VAL4/UK	-	-	-	-	431S29
X134M	1.4313	-	S41500	X3CRNIM013-4	-
X134M/1	1.4313/1.4413	-	S41500	X3CRNIM013-4/X4CRNIM013-4	-
X134M/3	-	-	S41500	-	-
X164M	1.4418	-	-	X4CRNIM016-5-1	-

WELDING

WELDING

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	AWS CLASSIFICATION
X134/EL	1.4313	-	S41500	X3CRNIM013-4	-



PRECIPITATION HARDENING

PRECIPITATION HARDENING

These steels with a minimum of 10.5% Cr have exceptional strength due to heat treatment at various temperatures that induces precipitation hardening (also known as aging). This process allows a sub microscopic precipitation of phase rich in elements coherent with the matrix (for example Cu) that greatly increases the mechanical properties of the steel.

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME
V157M	1.4574	632	S15700	-
V145	-	XM-25	S45000	-
V145/1	1.4594	-	-	X5CRNiMoCuNb14-5
V155	1.4545	XM-12	S15500	-
V174	1.4542	630	S17400	X5CRNiCuNb16-4
V174/1	1.4548	630	S17400	X5CRNiCuNb17-4-4
V174LC*	1.4542	630	S17400	X5CRNiCuNb16-4
V176T	-	635	S17600	-

* For load cells or higher Rp02/Rm ratio



ACCIAIERIE VALBRUNA
High quality is our standard

FERRITIC STAINLESS STEELS

Steels with a chromium content higher than 10.5% and a Carbon of 0.15% maximum. Unlike martensitic steels these grades cannot be stiffened by quench hardening but only through cold working (e.g. cold drawing).

Ferritic steels are attracted to a magnet.

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	BS NUMBER
VAL1LC	-	-	S40940	-	-
VAL1LCNI	-	-	S40976	-	-
VAL1NI	-	414	S41400	-	-
X7AL	1.4713	-	-	X10CRALSi7	-
X11L	1.4003	-	S41003	X2CRNi12/X2CR11	-
X17AL	1.4742	-	-	X10CRALSi18/X10CRAL18	-
X17L	1.4016	430	S43000	X6CR17	430S11/430S18
X17M	1.4113	434	S43400	X6CRM017-1	434S20
X17MZ	1.4105	430F	S43020	X6CRMOS17	-
X17NBL	1.4511	-	-	X3CRNB17	-
X17T	1.4510	430Ti	S43036	X3CRTi17	-
X17Z	-	430F	S43020	-	-
X17Z/DE	1.4104	-	-	X14CRMOS17	-
X18DZ	-	XM-34	S18200	-	-
X24AL	1.4762	-	-	X10CRALSi25/X10CRAL24	-
X25R	-	446	S44600	-	-
X182N	1.4521	444	S44400	X2CRMOTi18-2	-



STAINLESS STEELS

DUPLEX STAINLESS STEELS

These steels have a Cr content higher than 16% with Ni of 4-6% and Mo of 1.5-3%. Their dual austenitic and ferritic grain structure (hence the term duplex) means that they have the good mechanical properties of austenitic stainless steels but with a superior resistance to stress corrosion and pitting.

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME
V225MN	1.4462	F51/F60	S31803/S32205	X2CRNIMON22-5-3
V234N	1.4362	-	S32304	X2CRNIN23-4
V257MNC	1.4582	-	-	X4CRNIMONB25-7
V2101MN	1.4162	-	S32101	-
*LDX2101®	1.4162	-	S32101	-

* Outokumpu registered trademark



SUPERDUPLEX STAINLESS STEELS

Characterised by higher contents of Cr, Mo, and N than standard duplex steels, resulting in increased corrosion resistance, these steels were developed for applications in aggressive chloride environments.

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME
V257M	1.4410	F53	S32750	X2CRNIMON25-7-4
V257MWU	1.4501	F55	S32760	X2CRNIMOCUWN25-7-4



STAINLESS STEELS FOR HOT FORGING

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	BS NUMBER
AISLF	1.4301/1.4307/1.4314	304/304L	S30400/S30403	X5CRNI18-10/X2CRNI18-9	304S15/304S31
AISLF1*	1.4301/1.4307	304/304L	S30400/S30403	X5CRNI18-10/X2CRNI18-9	-
AISTF	1.4541	321	S32100	X6CRNIT18-10	-
AISTF1*	1.4541/1.4544/1.4878	321/321H	S32100/S32109	X6CRNIT18-10/X8CRNIT18-10/X12CRNIT18-9	-
APMLF	1.4401/1.4404	316/316L	S31600/S31603	X5CRNIMO17-12-2/X2CRNIMO17-12-2 X2CRNIMO17-13-2	-
APMLF1*	1.4401/1.4404	316/316L	S31600/S31603	X5CRNIMO17-12-2/X2CRNIMO17-12-2 X2CRNIMO17-13-2	-
APMTF	1.4571	-	-	X6CRNIMOTI17-12-2	-
V174F	1.4542	630	S17400	X5CRNICUNB16-4	-
V174F/1*	1.4542	630	S17400	X5CRNICUNB16-4	-
VAL1F	1.4006	410	S41000	X12CR13	-

* For heavy forging parts

NICKEL ALLOYS

NICKEL ALLOYS

More and more requests coming from new technologies and industries for enhanced performance and resistance to aggressive environments has driven the development of Nickel Alloys. This encompasses iron base, nickel base and cobalt base alloys.

By varying the combination of different chemical elements a wide range of useful properties can be achieved. These include: exceptional mechanical properties, high corrosion resistance, high rupture strength, toughness, metallurgical stability, good fabricability, creep strength, thermal shock & cavitation resistance, and good fatigue life.

Corrosion Resistance Alloys

VALBRUNA GRADE	Commercial name	UNS	W.N.	BS	International designation	ASTM	ASME	AMS	EN	DIN	BS	Other
SG1	Alloy 200 Alloy 201	N02200 N02201	2.4068	NA11 NA12	LC-Ni99.0	B160 B564	SB160 SB564	-	-	17740	3076-NA 11 3076-NA 12	-
AN2	Alloy 825 Alloy 65	N08825 N08065	2.4858	NA16	NiFe30Cr21Mo3	B425 B564 F45	SB425 SB564	-	-	17744 1736	3076-NA 16 2901-NA 41	A5.14 ERNiFeCr-1
AV925	Alloy 925	N09925	-	-	-	-	-	-	-	-	-	NACE MR0175
AN4	Alloy 904L	N08904	1.4539	904S14	X1NiCrMoCu25-20-5	A182	SB649	-	10088-3 10272	-	(1554-904S14)	-
VAL4529	Alloy 926	N08926	1.4529	-	X1NiCrMoCuN25-20-7	B472 B649	SB649	-	10088-3	-	-	SEW 400
	Alloy 367	N08367	-	-	-	A182 B472 B564 B691	SB564	-	-	-	-	-
AN5	Alloy A286	S66286	1.4980	286S31	X6NiCrMoVB25-15-2	A638 A453	-	5731 5732 5734 5737	10269 10302	-	-	-
AV20	Alloy 20	N08020	2.4660	-	NiCr20CuMo	B473 B472	SB473	-	-	-	-	-
EG1	Alloy 400	N04400	(2.4360)	NA13	NiCu30Fe	B164 B564	SB164 SB564	4674	-	(17743) (17752)	3076-NA 13	QQ-N-281 D/2
EG405	Alloy 405	N04405	-	(NA13)	-	B164 B564	SB164 SB564	4674	-	-	-	QQ-N-281 D/2
EG2	Alloy K-500	N05500	(2.4375)	NA18	NiCu30Al	B865	-	4676	-	(17743) (17752)	3076-NA 18	QQ-N-286 E/2
EG5	CuNi30	C71500	2.0882	CN107	CuNi30Mn1Fe	B151	-	-	17664	-	-	AFNOR CuNi30Mn1Fe
GL3	Alloy 625	N06625	2.4856	NA21	NiCr22Mo9Nb	B446 B564	SB446 SB564	5666	17744	-	3076-NA 21	-
AVC276	Alloy C276	N10276	2.4819	-	NiMo16Cr15W	B564 B574	SB564	-	-	-	-	-
AV718	Alloy 718	N07718	2.4668	NA51	NiCr19Fe19Nb5Mo3; NiCr19NbMo	B637	SB637	5662 5663 5664	-	-	-	-

NICKEL ALLOYS

VALBRUNA GRADE	Commercial name	UNS	W.N.	BS	International designation	ASTM	ASME	AMS	EN	DIN	BS	Other
AN1	Alloy 800 Alloy 800H Alloy 800HT	N08800 N08810 N08811	1.4876	NA15 NA15H	X10NiCrAlTi32-21; X10NiCrAlTi32-20	B408 B564	SB408 SB564	5766	10095	-	3076-NA 15	SEW 470
AN3	Alloy DS	-	1.4862	NA17	X8NiCrSi38-18	-	-	-	10095	-	3076-NA 17	-
AN3US	Alloy 330	N08330	(1.4864)	-	-	B511	-	5716	-	-	-	-
AN3CB	Alloy 330CB	-	-	-	-	-	-	-	-	-	-	-
AN3K	Alloy 42/25	-	-	-	-	-	-	-	-	-	-	-
GL1	Alloy 600	N06600	2.4816	NA14	NiCr15Fe	B166 B564	SB166 SB564	5665	10095	17742 17752	3076-NA 14	-
GL2	Alloy 80A	N07080	2.4952	NA20	NiCr20TiAl	B637	-	-	10302 10269 10090	17480 17240 17742	3076-NA 20	-
GL5	Alloy 601	N06601	2.4851	-	NiCr23Fe	B166 B564	SB166 SB564	5715	10095	17742 17752 1736	2901-5 NA49	-

Welding Alloys

VALBRUNA GRADE	Commercial name	UNS	W.N.	BS	International designation	ASTM	ASME	AMS	EN	DIN	BS	Other
GL3/EL	Alloy 625	N06625	2.4831	NA43	SG-NiCr21Mo9Nb UP-NiCr21Mo9Nb	B446	-	-	1736	-	2901-NA 43	A5.14 ERNiCrMo-3
AN2	Alloy 825 Alloy 65	N08825 N08065	2.4655	NA41	SG-NiCr27Mo	F45	-	-	-	-	2901-NA 41	A5.14 ERNiFeCr-1
GL4	Alloy 82	N06082	2.4806	NA35	SG-NiCr20Nb UP-NiCr20Nb	-	-	-	1736	-	2901-NA 35	A5.14 ERNiCr-3
GL5	Alloy 601	N06601	2.4826	NA49	-	B166	-	-	-	1736	2901-5 NA 49	-
EG3	Alloy 60	N04060	2.4377	NA33	SG-NiCu 30 MnTi UP-NiCu 30 MnTi	-	-	-	1736	-	2901-NA 33	A5.14 ERNiCu-7
SG2	Alloy 55	W82002	(2.4560)	NA47	S-NiFe 40	-	-	-	1736	-	2901-5 NA 47	A 5.15 ErNiFe-CL A 5.15 ENiFe-CL
SG3	Alloy 55 Ti	-	-	-	-	-	-	-	-	-	-	-
SG6	Alloy 61	N02061	2.4155	NA32	SG-NiTi 4	-	-	-	1736	-	2901-NA 32	A5.14 ERNi-1

Electrical resistance and Electronic Instrument Alloys

[illegible]

TITANIUM

TITANIUM

The unique and interesting chemical, mechanical and physical properties of titanium and related alloys leads to its use in a wide range of applications, such as Aerospace, Chemical processing, Oil & Gas, Electrochemical industry, Medical & surgical devices, Automotive industry, marine industry, desalination and desulphurization plants, food and pharmaceutical industry.

THE WITNESS OF TIME...

Valbruna specialises in the production of the following grades:

Commercial pure grades:

Ti-Gr. 1: the very low content of oxygen creates a reduced tensile strength and high ductility as well as excellent corrosion resistance in bland reducing to strongly oxidizing environments.

- Availability upon minimum production lot quantity

Ti-Gr. 2: This grade is considered the most commonly used in industrial service, offering a good combination of high corrosion and erosion resistance, good cold formability and excellent weldability. Compared to Ti-Gr.1 it shows a higher oxygen content and tensile strength.

Ti-Gr. 4: Among the commercial pure grades, this one shows the highest tensile, while ductility and cold formability are slightly reduced.

It is used for draft gears and components operating in marine environments.

- Availability upon minimum production lot quantity

$\alpha - \beta$ Alloys: Titanium with other elements added

Ti-Gr. 5: Recommended for high mechanical resistance applications up to 350° - 400°C, it combines an ideal set of properties: high tensile strength, low density, toughness and ductility, weldability and machinability comparable to austenitic stainless steel.

Suitable to solution and precipitation heat treatments.

Ti-Gr. 5 eli: Ti6Al4V with extra low interstitial elements content, with enhanced ductility, typically used in the non aged condition for maximum toughness. Widely used for cryogenic devices as well as medical applications.



Ti-Gr. 2	Ti-Gr. 4	Ti-Gr. 5	Ti-Gr. 5 eli
ASTM B348	ASTM B348	ASTM B348	ASTM F136
ASTM F67	ASTM F67	AMS 4928	ISO 5832 - 3
ISO 5832-2	ISO 5832-2		AMS 4930



VALVE STEELS

VALVE STEELS

Valbruna can supply steels and special alloys for engine valves in rough ground, ground, or ground and polished bars depending on the production process of the customer. Rough ground or ground bars are offered for engine valves obtained by extrusion, while the ground and polished bars are proposed for upsetting.

Alloy Steels

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME
VAL5	1.4718	-	-	X45CRS19-3
VAL5M	1.4731	-	-	X40CRSIM010-2

Austenitic Steels

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	BS NUMBER
21MN	1.4881	-	-	X70CRMNNIN21-6	-
212MN	1.4875	EV12	S63012	X55CRMNNIN20-8	-
214MN	1.4871	EV8	S63008	X53CRMNNIN21-9	349S52
214MNC	1.4870	-	-	X53CRMNNINBN21-9	352S52
214MNCW	1.4882	XEV-F	S63019	X50CRMNNINBN21-9	-
ACMV	1.4748	-	-	X85CRM0V18-2	-
ACNW	-	-	-	-	331S40
APFR/2	-	EV4	S63017	-	381S34
AVW	1.4873	-	-	X45CRNIW18-9	-
AVS	1.4747	-	-	X80CRNIS120	-
AVS/DE	1.4732	-	-	X80CRSIMOW15-2	-
NTR20	1.4866	-	-	X33CRNIMNN23-8	-
S5220	1.4785	-	-	X60CRMNMOVBN21-10	-

Nickel Alloys

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME
GL2	2.4952	-	N07080	NICR20TIAL

MAXIVAL®

MAXIVAL®



Cutting data in the web-site
WWW.MAXIVAL-STAINLESS-STEEL.COM

Maxival® is a technologically advanced process carried out on conventional stainless steels such as Type 304 and 316 that greatly improves machinability without jeopardize mechanical properties or resistance to corrosion.

The advantages offered to a machine shop when working with Maxival® process treated grades are:

- a greater number of machined pieces
- less tool wear
- a reduction of down times for tool replacement.



VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME	BS NUMBER
MVAISL	1.4301/1.4307	304/304L	S30400/S30403	X5CRNI18-10/X2CRNI18-9	304S15
MVAISLDE	1.4306	-	-	X2CRNI19-11	304S11
MVAISLFR	1.4401	304/304L	S30400/S30403	X5CRNI18-10	304S15
MVAISRU	1.4567	304CU	S30430	X3CRNICU18-9-4	-
MVAIST	1.4541	321	S32100	X6CRNIT18-10	-
MVAPMDE2	1.4432/1.4436	-	-	X2CRNIMO17-12-3/X5CRNIMO17-13-3	316S14/316S19/316S33
MVAPML	1.4401/1.4404	316/316L	S31600/S31603	X5CRNIMO17-12-2/X2CRNIMO17-12-2	316S14/316S19
MVAPMLD2	1.4435/1.4437	-	-	X2CRNIMO18-14-3/X6CRNIMO18-12	316S13/316S33/316S14/316S19
MVAPMLDE	-	-	-	-	316S11/ 316S31/316S14/316S19
MV188HS	1.4305	303	S30300	X8CRNIS18-9	-
MV274MDE	1.4460	-	-	X3CRNIMON27-5-2	-
VPAU188Z	1.4305	303	S30300	X8CRNIS18-9	-
VAL2A	1.4021	420	S42000	X20CR13	-

OTHER GRADES AVAILABLE ON REQUEST



ACCIAIERIE VALBRUNA
 High quality is our standard

SOFT MAGNETIC STEELS

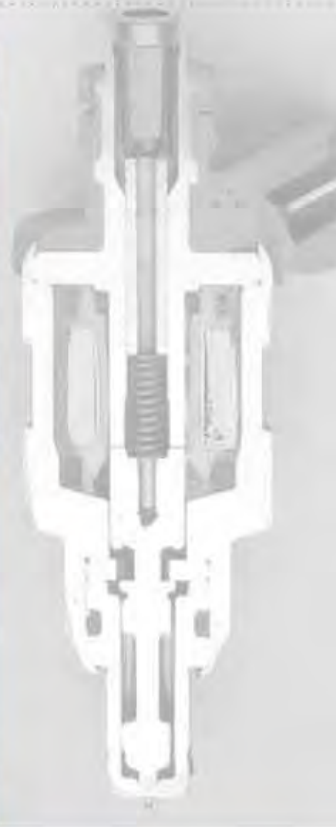
MAGIVAL®

Magival® is a range of ferritic stainless steels, with a high degree of machinability, designed for magnetic applications where there are requirements for:

- high permeability
- low coercive force
- high machinability

Carefully controlled chemical analysis and sophisticated working processes create a ferritic structure which is highly sensitive to variations in a magnetic field. This avoids the need for expensive heat treatment by the user after machining. Due to their extreme ease of magnetization and demagnetization, the Magival® grades can be used to advantage in the manufacture of:

- magnetic cores
- solenoid valves
- electromagnetic devices
- flow regulators
- injector components



MG1	MG2	MG3	MG4	MG5
AFNOR Z 8 CF 17	ASTM A 838 ALLOY 2	AFNOR Z 8 CDF 19 02	Steel similar to	ASTM A 582 S18235
ASTM A 838 ALLOY 1		ASTM A 582 XM 34	ASTM A 838 – ALLOY 2	W.Nr. 1.4523
ASTM A 582 430 F			with Molybdenum 1,5 ÷ 2,2 %	
DIN 17440 W. Nr. 1.4105			W.Nr. 1.4106	

The best-known type, finding wide use in the automobile industries and for household electrical apparatus and appliances.

Used in components of magnetic devices where high values of magnetic permeability and low values of coercive force are required.

Its field of application is as for MG1. It is used where a greater resistance to corrosion is required, thanks to its molybdenum content.

Its composition has been developed for applications requiring better magnetic characteristics and high corrosion resistance. These properties are obtained thanks to a low content of interstitial elements and a high molybdenum content.

Ferritic Stainless Steel with Mo and Ti characterized by an improved machinability and with a better corrosion resistance than 430F series.

OTHER GRADES AVAILABLE ON REQUEST

SILICON IRON ALLOYS

Silicon Iron alloys are generally used in applications requiring higher electrical resistivity, higher permeability, lower coercive force and residual magnetism than provided by either carbon steels or soft magnetic stainless steels such as the Magival® series.

Valbruna grades of Silicon Iron alloys are classified according to the Silicon content in the chemical composition according to the standard classification of ASTM A 867.

Each single grade has got its enhanced machinability option where required.

Silicon Iron alloys are normally supplied in the annealed condition since the best magnetic properties can be reached through a soft magnetic annealing carried out after part machining.

Silicon Iron alloys rust easily under ordinary atmospheric conditions and therefore a protective coating should be applied to the heat treated parts if exposed during their life cycle.

Due to their high magnetic properties, Silicon Iron alloys are mainly used in the manufacture of relays, solenoids and injectors parts.

VALBRUNA GRADE	ASTM
FeSi1P	ASTM A 867 - TYPE 1F
FeSi3	ASTM A 867 - TYPE 2
FeSi3P	ASTM A 867 - TYPE 2F
FeSi4	ASTM A 867 - TYPE 3

MARINOX® - AQUASHAFT®

MARINOX® - AQUASHAFT®

Marinox® and Aquashaft® identify a series of austenitic stainless steels, precipitation hardening grades and duplex steels intended for the manufacture of propeller shafts in the shipbuilding industry.

Utilising these types of steel, the designer can reduce the shaft dimensions and hence use smaller supports and seals.

The simultaneous reduction of weight and hydrodynamic resistance, permits better performances and greater efficiency.

AquaShaft
STAINLESS STEEL FOR BOAT SHAFTING

VALBRUNA GRADE	EN NUMBER	AISI NUMBER	UNS NUMBER	EN NAME
MARINOX16	1.4401/1.4404	316L	S31600/S31603	X5CRNIMO17-12-2/X2CRNIMO17-12-2
MARINOX17	1.4542	630	S17400	X5CRNICUNB16-4
MARINOX18	1.4418	-	-	X4CRNIMO16-5-1
MARINOX19	-	304HN/XM-21	S30452	-
MARINOX22/22HS	-	XM-19	S20910	-
MARINOX25	1.4462	2205	S31803/S32205	X2CRNIMON22-5-3
MARINOX EG2	(2.4375)	-	N05500	NICU30AL

ACCIAIERIE VALBRUNA
High quality is our standard

	MARINOX 16	MARINOX 17	MARINOX 18	MARINOX 19	MARINOX 22	MARINOX 22HS	MARINOX 25	MARINOX EG2
STRENGTH	*	*****	*****	***	*****	*****	**	*****
TOUGHNESS	***	*	**	***	***	***	*****	***
CORROSION RESIST.	*****	*	**	**	*****	*****	*****	*****

REVAL®

REVAL®

HIGH QUALITY IS OUR STANDARD ... OUR PRODUCTS CHANGE WITH YOU

Stainless Steel Reinforcement

A permanent solution to concrete decay, structure safety and continuous maintenance.

The benefits of using Reval® in roads, bridges and buildings:

- Excellent corrosion resistance to chlorides
- More than 100 years of expected service life in concrete
- Higher strength levels
- Better self healing to handling damage and abrasion when compared to galvanized or epoxy coated steel
- Low life cycle cost
- High ductility and strength
- Longer storage and service life
- Better resistance to localized corrosion mechanisms.
- Low magnetic permeability
- Better fire and heat resistance comparable to black bar
- Resistant to seismic loading
- Save and easy use with black steel by lapping or coupling



WWW.REVAL-STAINLESS-STEEL.COM



AUSTENITIC		DUPLEX	SUPERAUSTENITIC
304/304L	316/316L	318	1.4529
304LN	316LN	318S13	
304S31	1.4571	1.4462	
1.4307	316S33	S31803	
1.4301	1.4404	1.4362	
1.4541	1.4436	1.4162	
S30400/S30403	1.4429	*LDX2101®	
S30453	S31600/S31603		
S24100	S31653		

*Outokumpu registered trademark

COILS	Dia from 3 to 20 mm	700 Kg - 1500 Kg
BARS	Dia from 3 to 50 mm	12 metres max



BIOVAL®

BIOVAL®

Complementary selection of Steels and Titanium Alloys
for medical devices & surgical instruments



MATERIAL DESIGNATION	UNS NUMBER	VALBRUNA GRADE	ASTM STANDARDS	ISO STANDARDS
Fe-18Cr-14Ni-2.5Mo	S31673	APML/IMP	ASTM F138	ISO 5832 - 1
Fe-21Cr-10Ni-3Mn-2.5Mo	S31675	NTR50IMP	ASTM F1586	ISO 5832 - 9
Fe-22Cr-12.5Ni-5Mn-2.5Mo	S20910	NTR50	ASTM F1314	-
X5CrNiCuNb16-4	S17400	V174	ASTM F899	-
Ti-CP	UNS R50400	TiGR2	ASTM F67	ISO 5832 - 2
Ti6Al4V	UNS R56400	TiGR5	-	ISO 5832 - 3
Ti6Al4VELI	UNS R56401	TiGR5ELI	ASTM F136	ISO 5832 - 3
X17CrNi16-2	S43100	VAL4UK	ASTM F899	-

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AEROVAL®

AEROVAL®
AEROSPACE SPECIAL GRADES

OUR PRODUCTS CHANGE WITH YOU



AEROVAL®
Aerospace special grades

AEROVAL® V155

is a martensitic Stainless Steel which can be strengthened by precipitation treatment leading to a Cu-containing phase to precipitate in the alloy. It is typically used for parts requiring corrosion resistance and high mechanical properties up to 315°C.

The proper chemical composition and the manufacturing process promote improved toughness in the transverse direction and good ductility; these features are obtained by balanced chemistry capable to limit the content of δ -ferrite and by consumable electrode remelting practice capable to control a tight inclusion content.

This grade could be multiple melted using AOD practice followed by either vacuum or electroslag consumable electrode remelting.

DESIGNATIONS

UNS	AECMA	AFNOR	ASTM	EN
S15500	FE-PM64/FE-PM1802	EZ5CNU15-04	XM-12	1.4545/X5CrNiCuNb15-5

SPECIFICATIONS

ASTM	AMS
A 564	5659

AEROVAL® AISC

Austenitic stainless steel stabilized by the addition of Columbium. Mechanical properties can be increased by cold working only. AISC exhibits good intergranular corrosion resistance.

DESIGNATIONS

UNS	AISI	AECMA	AFNOR	EN
S34700	347	FE-PA 14/ FE-PA 3701	Z6CNNb18 - 10	X6CrNiNb18-10/1.4550/1.4546

SPECIFICATIONS

ASTM	AMS	EN	FEDERAL STANDARDS
A182, A276, A479, A580	5646	10088 - 3; 10272	QQ-S-763

AEROVAL® AIST

Austenitic Stainless Steel stabilized by the addition of Titanium. Since this grade is an austenitic one, it can not be precipitation hardened; mechanical properties can be increased by cold working only. AIST exhibits good intergranular corrosion resistance.

DESIGNATIONS

UNS	AISI	AECMA	AFNOR	EN
S32100	321	FE-PA 13/FE-PA 3601	Z6CNT18-10	X6CrNiTi18-10/1.4541/1.4544

SPECIFICATIONS

ASTM	AMS	EN	FEDERAL STANDARDS
A276; A182; A479	5645	10088 - 3	QQ - S - 763

AEROVAL® GL3

is a solid solution nickel-base alloy. This alloy shows high mechanical properties at temperatures up to 450°C and above 600°C, good corrosion resistance in different environments (mineral and organic acids), as well as good resistance to crevice corrosion, pitting, erosion, intergranular attack, stress corrosion cracking.

This performances are achieved by the combination of Nickel, Chromium, Molybdenum and Columbium.

This grade can be subjected to two different heat treatments to achieve appropriate mechanical properties for different applications: annealing (grade 1) and solution annealing (grade 2).

This grade could be multiple melted using AOD practice followed by either vacuum or electroslag consumable electrode remelting.

DESIGNATIONS

UNS	AECMA	AFNOR	EN
N06625	Ni-P97HT/Ni-PH3601	NC22DNb	2.4856/NiCr22Mo9Nb

SPECIFICATIONS

ASTM	AMS	DIN	EN	BS
B446, B564	5666	17744, 17752	10095	3076-NA21

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AEROVAL®

AEROVAL®
AEROSPACE SPECIAL GRADES



OUR PRODUCTS CHANGE WITH YOU

AEROVAL® AN5

is an iron-nickel-chromium alloy. The elements Al and Ti in an austenitic structure make it aged-hardenable by appropriate heat treatment with increases in strength and hardness. The addition of Molybdenum provides high-temperature stability and reduces high-temperature creep. This alloy has greater resistance to high temperature than low-alloy steel and stainless steel and shows good mechanical properties at temperatures up to 700°C.

This grade could be multiple melted using AOD practice followed by either vacuum or electroslag consumable electrode remelting.

DESIGNATIONS

UNS	AECMA	AFNOR	ASTM	EN
S66286	FE-PA 92HT/FE-PA 2601	EZ6NCT25	660	1.4980/1.4944/X6NiCrTiMoVB25-15-2

SPECIFICATIONS

ASTM	AMS	EN	BS
A453, A638	5731, 5732, 5734, 5737	10269, 10302	HR51

AEROVAL® X122MV

Hardenable martensitic grade with high tensile properties, good ductility and good creep rupture strength.

This grade could be multiple melted using AOD practice followed by either vacuum or electroslag consumable electrode remelting.

DESIGNATIONS

UNS	AECMA	AFNOR	AISI/SAE	EN
S64152	FE-PM37/FE-PM1502	Z12CNDV12	XM-32	1.4939/X12CrNiMoN12

SPECIFICATIONS

ASTM	AMS	EN	BS
A 565, XM-32	5719	10269, 1.4939	S151, S159

AEROVAL® TI-GR5

is the most frequently used Ti-alloy because of its excellent strength-to-weight ratio which makes it particularly suitable for aerospace applications where a good combination of mechanical properties up to approximately 400°C, formability, weldability and toughness is a mandatory engineering requirement.

DESIGNATIONS

Commercial trade-name	ASTM	UNS	AECMA	DIN
Ti6Al4V	Grade 5	R56400	TI-P64001	3.7164

SPECIFICATIONS

ASTM	AMS	AMS	Military Specification	Werkstoff-Leistungsblatt
B348	4928	4967	MIL-T-9047 [Withdrawn]	WL 3.7164.1; Teil 2
(Bars; Ann.)	(Bars; Ann.)	(Bars; Ann., Heat-treat.)	(Bars; Ann.)	(Bars; Ann.)

STAINLESS AND SPECIALTY STEELS FOR POWER GENERATION

Stainless Steels and other corrosion resistant alloys are extensively used in the power generation industry to prevent corrosion, particularly at elevated temperatures.



STAINLESS STEELS

Valbruna	Name	USA			EUROPE			JAPAN	BS
		Standard Norm	Grade AISI	Symbol	Standard Norm	EN Number	EN Name	Designation	Designation
V145	XM-25	A564	XM-25	S45000	-	-	-	-	-
X154MU/2	X5CrNiMoCuNb14-5	-	-	-	EN 10088-3	1.4594	X5CrNiMoCuNb14-5	-	-
VAL1B/1	403/410	ASTM A182	403/410	S40300/S41000	EN 10088-3	1.4006/1.4011	X12Cr13/X12Cr12	SUS 410	-
VAL1C	403CB	-	403CB	-	-	-	-	-	-
VAL1MP	403/410	-	403/410	S41025	EN 10088-3	1.4006	-	-	-
VAL2A/1	420	-	420	-	EN 10088-3	1.4021/1.4014/1.4027	X20Cr13/X20Cr14	SUS 420J1	-
VAL2MCV	422CB	-	422CB	-	EN 10269	1.4913	X19CrMoNbVN11-1	-	-
VAL2MV	X22CrMoV12-1	-	-	-	EN 10269	1.4923/1.4921/1.4922	X20CrMoV11-1 X19CrMo12-1 X22CrMoV12-1 X21CrMoNiV12-1	-	-
VAL2W	422	A565	616/422	S42200/B4B	-	-	-	-	-
X134M	F6NM	ASTM A276	F6NM	S41500	EN 10088-3	1.4313	X3CrNiMo13-4	-	-
X164M	X4CrNiMo16-5-1	-	-	-	EN 10088-3	1.4418	X4CrNiMo16-5-1	-	-
X122MV	XM-32	ASTM A565	XM-32	-	EN 10269	1.4938/1.4939/1.4933	X12CrNiMoV12-3 X12CrNiMoN12	-	-

NICKEL ALLOYS

Valbruna	Name	USA		EUROPE			JAPAN	BS
		Standard Norm	Symbol	Standard Norm	EN Number	EN Name	Designation	Designation
GL1	Alloy 600	ASTM B166	N06600	-	2.4816	-	-	NA 14
GL2	Alloy 80A	ASTM B637	N07080	-	2.4952	-	-	NA 20
GL3	Alloy 625	ASTM B446	N06625	-	2.4856	-	NCF 625	NA 21
AV718	Alloy 718	ASTM B637	-	-	2.4668	-	-	-
AN1	800/800H/800HT	ASTM B408	N08800/N08810/ N08811	-	1.4876/1.4958	-	NCF 800	NA15/NA15H
AN2	Alloy 825	ASTM B564	N08825	-	2.4858	-	NCF 825	NA41/NA16
AN5	Alloy A286/660	ASTM A453	660/S66286	EN 10269	1.4980	X6NiCrTiMoVB25-15-2	-	-

TITANIUM ALLOY

Valbruna	Name	USA		EUROPE	
		Standard Norm	Symbol	Standard Norm	EN Number
Ti-Gr.5.	Ti6Al4V	AMS 4928	R56400	WL 3.7164.1	3.7164

Industrial markets:

OIL & GAS

STAINLESS AND SPECIALTY STEELS FOR OIL AND GAS

Many grades of Stainless Steels and High Nickel Alloys are extensively used in oil and gas applications thanks to their unique combination of high strength and excellent resistance to corrosion, in chloride containing environments and environments where induced cracking is a problem.

HIGH QUALITY IS OUR STANDARD ... OUR PRODUCTS CHANGE WITH YOU



ACCIAIERIE VALBRUNA

High quality is our standard

High quality is our standard

STAINLESS STEELS

VALBRUNA GRADE	AISI NUMBER	EN NAME	EN NUMBER	UNS NUMBER	ASTM	BS NUMBER
V2018MN	F44	X1CrNiMoCuN20-18-7	1.4547	S31254	A479+A276	-
NTR50	XM-19	-	-	S20910	A479+A276	-
NTR60	-	-	-	S21800	A479+A276	-
AIST	321	X6CrNiTi18-10	1.4541	S32100	A479+A276	321S31
AISC	347/347H	X6CrNiNb18-10/X5CrNiNb18-10	1.4550/1.4546	S34700/S34709	A479+A276	347S31/347S20
AMSL	317/317L	-	-	S31700/03	A479	-
V174	630	X5CrNiCuNb16-4	1.4542	S17400	A564	-
V174/1	630	X5CrNiCuNb17-4-4	1.4548	S17400	-	-
V155	XM-12	X5CrNiCuNb15-5	1.4545	S15500	A564	-
X154MU/2	-	X5CrNiMoCuNb14-5	1.4594	-	-	-
VAL1	410	X12Cr13	1.4006	S41000	A479+A276	-
X134M	F6NM	X3CrNiMo13-4	1.4313	S41500	A479+A276	-
X164M	-	X4CrNiMo16-5-1	1.4418	-	-	-
VAL1BC	410CB	-	-	S41040	-	-
VAL2AH	420MOD	-	-	S42000	-	-
X135M	-	-	-	S41426	-	-
VCD7/1	504	9Cr1Mo	-	S50400	-	-
V225MN	F51/F60	X2CrNiMoN22-5-3	1.4462	S31803/S32205	A276+A479	-
V257M	F53	X2CrNiMoN25-7-4	1.4410	S32750	A276+A479	-
V257MWU	F55	X2CrNiMoCuWN25-7-4	1.4501	S32760	A276+A479	-

HIGH NICKEL GRADES

Valbruna Grade	Commercial name	UNS	W.N.	BS	International Designation	ASTM	ASME	AMS	EN	DIN	BS	OTHER
EG1	Alloy 400	N04400	(2.4360)	NA13	NiCu30Fe	B164 B564	SB164 SB564	4674	-	(17743) (17752)	3076-NA 13	QQ-N-281 D/2
EG2	Alloy K-500	N05500	(2.4375)	NA18	NiCu30Al	B865	-	4676	-	(17743) (17752)	3076-NA 18	QQ-N-286 E/2
GL3	Alloy 625	N06625	2.4856	NA21	NiCr22Mo9Nb	B446 B564	SB446 SB564	5666	17744	-	3076-NA 21	-
GL5	Alloy 601	N06601	2.4851	-	NiCr23Fe	B166 B564	SB166 SB564	5715	10095	17742 17752 1736	2901-5 NA 49	-
AV718	Alloy 718	N07718	2.4668	NA51	NiCr19Fe19Nb5Mo3; NiCr19NbMo	B637	SB637	5662 5663 5664	-	-	-	-
AVC276	Alloy C276	N10276	2.4819	-	NiMo16Cr15W	B564 B574	SB564	-	-	-	-	-
VAL4529	Alloy 926	N08926	1.4529	-	X1NiCr-MoCuN25-20-7	B472 B649	SB649	-	10088-3	-	-	SEW 400
	Alloy 367	N08367	-	-	-	A182 B472 B564 B691	SB564	-	-	-	-	-
AN1	Alloy 800 Alloy 800H Alloy 800HT	N08800 N08810 N08811	1.4876	NA15 NA15H	X10NiCrAlTi32-21; X10NiCrAlTi32-20	B408 B564	SB408 SB564	5766	10095	-	3076-NA 15	SEW 470
AN2	Alloy 825 Alloy 65	N08825 N08065	2.4858	NA16	NiFe30Cr21Mo3	B425 B564 F45	SB425 SB564	-	-	17744 1736	3076-NA 16 2901-NA 41	A5.14 ERNiFeCr-1
AV925	Alloy 925	N09925	-	-	-	-	-	-	-	-	-	NACE MR0175
AN5	Alloy A286	S66286	1.4980	286S31	X6NiCrMoVB25-15-2	A638 A453	-	5731 5732 5734 5737	10269 10302	-	-	-
SG5	Alloy 36	K93601	1.3912	-	Ni36	B753 F30	-	-	-	17745	-	SEW 385
AV20	Alloy 20	N08020	2.4660	-	NiCr20CuMo	B473 B472	SB473	-	-	-	-	-



Research
and development...
constant for a superior quality



CONTROLS AND QUALITY CERTIFICATED



The company's quality assurance system is certified to UNI EN ISO 9001, and product quality is assured by full conformity with a range of European Standards for special steels (eg. UNI - EN 10088), and with the strictest international standards certified by TÜV, Lloyd's Register and Det Norske Veritas. Checks are continuous throughout the whole production cycle, including for Mercury and radioactive contamination, starting from the scrap to be melted, during the various process steps, through the monitoring of the process parameters. Non destructive testings are carried out by UT, ET, MT, VT methods and the personnel is qualified and certified according to EN473 - ISO 9712 and EN4179 - NAS410.

Laboratory facilities are available for chemical analysis using an Optical Emission spectrometer or wet analysis; metallographic evaluation by optical and Scanning Electron Microscopes; mechanical properties with hot and cold tensile tests, creep tests, and magnetic properties by a permeameter.

CERTIFICATES OF QUALITY MANAGEMENT SYSTEM



ISO 9001:2008



Quality Management System
Approved to
AS9100, REVISION B
(AEROSPACE STANDARD)

CERTIFICATES OF PRODUCT



TÜV



TÜV - PED



DNV



GERMANISCHER LLOYD



RINA



CARES

Care for
the Environment,
Health and Safety





ENVIRONMENTAL POLICY

Relevant investments plans for air emission reduction and water treatment, as for regeneration of pickling baths and waste recovering in order to reduce the impact for the environment. Continuous updating to the recent EU legislation like REACH, GHS, Emission Trading.

HEALTH & SAFETY POLICY

Safety Management Scheme as required from Seveso Law, yearly improvement projects including continuous training of the workers, preventive maintenance programs, NDT (non destructive tests) for the crucial components of the production facilities, work accidents reduction objectives, updating of the facilities to the best available techniques.



Project leader
www.global-links.it



ACCIAIERIE VALBRUNA

Viale della Scienza, 25 36100 Vicenza - ITALY
Tel. +39 0444 968211 Fax +39 0444 963836
www.valbruna-stainless-steel.com
e-mail: info@valbruna.it

ACCIAIERIE VALBRUNA

Via Volta, 4 39100 Bolzano - ITALY
Tel. +39 0471 924111 Fax +39 0471 924497

VALBRUNA SLATER STAINLESS INC.

2400 Taylor Street West 46801 Fort Wayne, IN - USA
Tel. +1 260 434 2800 Fax +1 260 434 2801
www.valbrunastainless.com
e-mail: info@valbruna.us